THE SYNTHESIS OF 13-HYDROXYLATED ENT-KAUR-16-ENE DERIVATIVES USING AN ACYLOIN-LIKE CYCLIZATION OF KETO ESTERS

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Abstract—The synthesis of steviol (27) and two A-ring modified analogues (9 and 15) is described. The synthetic sequences involve the preparation of suitably constituted 17-nor-13,16-seco-ent-kauranoid keto esters (22, 7 and 13) which are then cyclized to 13,16-dioxygenated-17-nor-ent-kauranes (23, 8 and 14).

Considerable interest has centered around the development of synthetic approaches leading to the 1 - hydroxy -7 - methylenebicyclo[3.2.1]octane system, 1-8 as this grouping is a prominent feature of some gibberellins.9 The sole naturally occurring ent-kaurene derivative of this type is steviol (27), the aglycone of stevioside obtained from Stevia rebaudiana Bertoni.10 This paper deals with the synthesis of steviol (27) and of the related entkaurenes 9 and 15 using acyloin-like cyclizations. In this work model experiments were performed with the hydroxy-ene (9) which guided the subsequent synthesis of steviol (27) and of the diene-diol (15). This latter compound was of interest because it is the 13hydroxylated analogue of the bioactive dienol (17) and it was considered likely to have gibberellin-like bioactivity. We have previously presented a brief communication on the synthesis of steviol.11

hydroxy-acid was therefore treated in situ with diazomethane to yield the gummy hydroxy-ester (6). As attempts to purify this material also resulted in relactonization, it was directly converted to the keto-ester (7) by oxidation with chromium trioxide in pyridine. The IR spectrum of 7 showed absorptions at 1745 cm⁻¹ (CO₂Me) and 1725 cm⁻¹ (cyclohexanone).

Conditions for the cyclization of the keto-ester (7) were to some extent modelled on those used by Gutsche et al., ¹⁴ as this work represents the only reported comprehensive study of the formation of fused ring structures via an acyloin-like cyclization.

A full report of the conditions used and the major products obtained from the reaction of 7 and of 22 is presented in the following publication. ¹⁵ It was found that treatment of the keto-ester (7) with sodium naphthalenide in THF gave a complex mixture from which the desired

Scheme 1.

The scheme for the synthesis of the model compound 9 (Scheme 1) required the preparation of the seco-D-ring keto ester (7) which was then to be converted to the other key intermediate, the ketol (7). The naturally-occurring diol-ene (1)¹² was chosen as a suitable starting material for this synthesis. Lemieux-Johnson oxidation¹³ of the diol-ene (1) gave the known *nor*-keto-diol (2) which, upon Baeyer-Villiger oxidation with perbenzoic acid and p-TsOH, formed the δ-lactone (3). The IR spectrum of this compound showed an absorption at 1725 cm⁻¹ (δ-lactone).

Protection of the 1,3-diol system as a base-stable ethylidene group was achieved by treatment of the δ-lactone (3) with paraldehyde and conc. HCl. Alkaline hydrolysis of the product (4) followed by careful acidification and extraction then gave an ethereal solution of the hydroxy-acid (5) but concentration of this solution at room temperature induced relactonization. The

ketol (8) could be isolated by chromatography. The IR spectrum of 8 showed absorptions at 3520 cm⁻¹ (OH) and 1745 cm⁻¹ (cyclopentanone).

Treatment of this compound with triphenylmethylene phosphorane under Wittig conditions gave a mixture from which the hydroxy-ene (9) was isolated in crystalline form. Although not isolated in pure form, a minor component from this reaction was considered, by analogy with previous work, to be the 8,13-epimer of 9, formed by the base-catalysed rearrangement of the ketol (8) under the Wittig conditions. The NMR spectrum of 9 showed one proton multiplets at δ 4.76 and 4.93 attributed to the C-17 vinylic protons. The IR spectrum showed absorptions at 3580 cm⁻¹ (-OH) and 3080, 1660 and 890 cm⁻¹ (C=CH₂).

The identity of the hydroxy-ene (9) was confirmed by

steviol-isosteviol rearrangement¹⁶ to the known ketone (10).

The key intermediate in the synthesis of the diene-diol (15) (Scheme 2) was seen to be the trityl ether (13). The trityl ether functionality was chosen because a base-stable protective group was required for the formation of the keto-ester grouping and because this group could be removed under the conditions of the reductive cyclization. The latter point was demonstrated by the quantitative conversion of the trityl ether (16) to the dienol (17) with sodium naphthalenide.

The starting material for the synthesis of 15 was the previously described δ -lactone (3). Attention was initially directed to the introduction of the Δ^2 -double bond. For this purpose, the δ -lactone (3) was treated with triphenylmethyl chloride to give the monotrityl ether (11). The NMR spectrum of 11 showed a three proton singlet at δ 0.53 attributed to the 10-methyl group. The abnormally high field position of this resonance is due to a net shielding of the 10-Me group by the 19-trityl ether grouping.¹⁷

beyerane nucleus as the chemical shift of the 10-Me group was similar to that of the dienol (17) (Table 1).

Although no direct comparison could be made with *ent*-nor-beyerane compounds possessing the same A-ring substitution pattern, it is known that the 10-Me signal of *ent*-beyerane compounds occur at higher field than those of the corresponding *ent*-kaurane compounds. ¹⁸⁻²¹

From the model compound series it was known that some rearrangement of the ketol (8) took place during the Wittig reaction. To prevent this transformation the ketol (14) was reacted with trimethylsilyl chloride and hexamethyldisilazane. The resulting silyl ether derivative was then treated with triphenylmethylenephosphorane under Wittig conditions and the product heated with ethanol to

Table 1. Chemical shift of 10-methyl group (δ)

Dienol 17	1.05 (C ₅ D ₅ N)
	1.08 (CDCl ₃)
Ketol 14	$1.13 (C_5D_5N)$
Diene-diol 15	1.08 (CDCl ₃)

Treatment of the monotrityl ether (11) with phosphorus oxychloride gave the alkene (12). The NMR spectrum of this compound showed a multiplet between 5.41 and 6.08 δ (H). This product was then converted by saponification, methylation and oxidation to the corresponding keto-ester (13).

The reductive cyclization of this compound was carried out with sodium naphthalenide under the conditions which had proved successful with 7. A complex mixture was obtained from which the ketol (14) was isolated in poor yield. This compound was assigned an *ent*-nor-kaurane nucleus rather than the alternative *ent*-nor-

give the diene-diol (15). The NMR spectrum of 15 showed multiplets at δ 4·86 and 5·03 ($C=CH_2$) and the IR spectrum showed absorptions at 3550, 3480 cm⁻¹ (OH) and 3080, 1660 and 890 cm⁻¹ ($C=CH_2$).

Bioassay of the diene-diol (15) in d-1 maize showed that unlike the dienol (17), this material induced no growth response. This result is unexpected as steviol (27) and the corresponding 13-deoxy compound (ent-kaur-16-en-19-oic acid) have a similar level of bioactivity in mutant maize systems. 22,23

For the synthesis of steviol (27) (Scheme 3), ent-kaur-

16-en-19-oic acid (18) was chosen as starting material. Treatment of its methyl ester derivative (19) with ozone at -70° and oxidative work up with Jones reagent gave the known keto-ester (20). 19 Baeyer-Villiger oxidation of this compound gave the δ-lactone (21) which was converted by hydrolysis, methylation and oxidation to the known keto-diester (22). 24

In view of the previous successful cyclizations and the fact that the hindered 19-methyl ester of 28 can be hydrolysed by treatment with sodium naphthalenide, it was expected that treatment of 22 under these cyclizing conditions would lead to the ketol-acid (24). However, treatment of the keto-diester (22) with sodium naphthalenide gave complex acidic and neutral fractions showing no detectable amounts of the required ketols (24 or 25) (NMR and TLC analysis). The failure of this approach prompted an investigation of the products resulting from the reductive cyclization of the keto-diester (22) with sodium-liquid ammonia. The full analysis of this reaction appears in the following publication.¹⁵

28: R = Me 29: R = H

It was found that, under controlled conditions, cyclization of the keto-diester (22) with sodium-liquid ammonia gave a 26% yield of the diol-acid (23). Careful oxidation of this compound with Jones reagent gave the ketol-acid (24). The IR spectrum of this compound showed absorptions at 3540 and 3350 cm⁻¹ (OH), 1740 cm⁻¹ (cyclopentanone) and 1695 cm⁻¹ (CO₂H). The ketol-acid (24) was converted to the silyl ether (26) and then treated with triphenylmethylenephosphorane under Wittig conditions. Careful work up of the reaction product with dilute, ice-cold acid gave a product shown by comparison with an authentic sample to be steviol (27).

EXPERIMENTAL

For general experimental details see Ref. 25. Mass spectra were measured with a Varian MAT CH-7 using a direct insertion probe at the minimum temperature necessary to obtain a measurable spectrum.

Synthesis of ent-3 β ,19-ethylidenedioxy-13-hydroxykaur-16-ene (9) ent-3 β ,19-dihydroxy-17-nor-kauran-16-one (2). To an aqueous dioxan (1:3, 11) soln of 1 (16·2 g) was added OsO₄ (150 mg) and NaIO₄ (26 g). The soln was stirred at r.t. for 16 hr and then worked up with ether to give a residue (15·7 g). Chromatography of this residue on Al₂O₄ (150 g) and elution with ether gave 2 (13·5 g), which crystallized from aqueous MeOH as plates, m.p. 202–204°, $[\alpha]_D$ –24° (c, 1·5), m.m.p. 203–204° (lit. 12 203–204°, $[\alpha]_D$ –21°).

ent - 3β , 13α , 19 - Trihydroxy - 17 - nor - 13, 16 - seco - kauran - 16-oic acid $16 \rightarrow 13$ - 1actone (3). The keto-diol 2 ($12 \cdot 2$ g) in a $1 \cdot 85$ M soln of PhCO₃H in CHCl₃ (650 ml), containing p-TsOH (150 mg) was set aside at 0° for 3 days. Work up with CHCl₃ gave a residue ($11 \cdot 9$ g) which was filtered through Al₂O₃ (100 g) in ether. The δ -lactone (3, $9 \cdot 2$ g) thus obtained crystallized from aqueous MeOH as needles, m.p. $189-190^\circ$, $[\alpha]_D$ - 52° (c, $0 \cdot 9$). (Found: C, $66 \cdot 8$; H, $9 \cdot 4$. $C_{19}H_{30}O_4$. H_2O requires: C, $67 \cdot 0$; H, $9 \cdot 5\%$), ν_{max} (CHCl₃) 1725 cm⁻¹.

ent - 3β , 19 - Ethylidenedioxy - 13α - hydroxy - 17 - nor - 13, 16 - seco-kauran - 16 - oic acid $16 \rightarrow 13$ -lactone (4). The δ -lactone 3

(8·3 g) was suspended in dry ether (250 ml) and treated for 1 hr with paraldehyde (15 ml) and conc. HCl (1 ml). Work up of the mixture gave a residue which crystallized from benzene-light petroleum to give 4 (7·4 g) as needles, m.p. 192–193°, [α]_D –32° (c, 0·83) (Found: C, 72·2; H, 9·3. C₂₁H₃₂O₄ requires: C, 72·4; H, 9·3%). ν_{max} 1730 cm⁻¹ NMR (δ): 1·16, 1·38 (3° Me); 1·29 (d, J = 7 Hz, 2°Me); an AB pattern, 3·42, 4·12, (J = 11 Hz, -<u>CH</u>₂-O-),

4.96 (1H, q, J = 7 Hz,
$$CH\underline{Me}$$
).

Methyl - ent - 38,19 - ethylidenedioxy - 13 - oxo - 17 - nor - 13,16 seco-kauran - 16 - oate (7). The δ-lactone 10 (6·1 g) was dissolved in a soln of MeOH (200 ml) and KOH (14.0 g) and heated under reflux for 16 hr. The mixture was diluted with water and extracted with ether. The aqueous fraction was carefully acidified with ice cold 2 N HCl (125 ml) and extracted with ether. The dried organic phase (Na₂SO₄) was treated with an ethereal soln of diazomethane. Work up in the usual way gave 12 (5.9 g) which was dissolved in dry pyridine (65 ml) and added to a suspension of CrO₃ (3.9 g) in cold pyridine (42 ml). After 14 hr at r.t. the mixture was worked up with ether and the residue crystallized from benzene-light petroleum to give the keto-ester (7, 4.3 g) as rosettes of needles, m.p. 201-202°, $[\alpha]_D = 32^\circ$ (c, 1.4) (Found: C, 70.2; H, 9.2. $C_{22}H_{34}O_5$ requires: C, 69.8; H, 9.1%) ν_{max} 1745, 1725 cm⁻¹ NMR (δ): 1.08, 1.38 (3°Me), 1.29 (J = 7 Hz, 2°Me), 3.73 (CO₂CH₃), an AB quartet 3.42, 4.12, $(J = 11 \text{ Hz}, -CH_2O_-)$, 4.96 (1H, q,

$$J = 7 \text{ Hz},$$
 CHMe).

ent - 3β ,19 - Ethylidenedioxy - 13 - hydroxy - 17 - nor-kauran - 16 - one (8). The keto-ester 7 (1·1 g) in dry THF (100 ml) was added to a mixture of Na (400 mg), naphthalene (2·4 g) and THF (300 ml) which had been stirred for 1 hr, under N₂. After 14 hr the reaction was terminated with CH₃CO₂H (15 ml) and worked up with ether to give a residue (3·3 g). Chromatography of this on Al₂O₃ (105 g) and elution with ether gave a brown gum which crystallized from benzene-light petroleum to give 8 (191 mg) as rosettes of needles, m.p. 180-181°, [α]_D -51° (c, 1·1) (Found: C, 72·2; H, 9·3. C₂₁H₃₂O₄ requires: C, 72·4; H, 9·3%), ν _{max} 3520, 1745 cm⁻¹. NMR (δ): 1·16, 1·35 (3°Me), 2·05 (s, -CH₂C=O) MS:

m/e 348 (48, M⁺), 333 (32), 305 (100), 304 (84), 287 (19), 261 (42). ent - 3 β ,19 - Ethylidenedioxy - 13 - hydroxy-kaur - 16 - ene (9). The ketol 8 (105 mg) was added in dry THF (20 ml) to a mixture of t-BuO⁻K⁺ (225 mg), triphenylmethylphosphonium iodide (800 mg) t-BuOH (4 ml) and THF (70 ml) which had been stirred for 1 hr under N₂. After 15 hr the mixture was worked up with ether to give a residue (210 mg). Preparative TLC of the residue gave a gum (75 mg) which crystallized from benzene-light petroleum to give the hydroxy-ene (9, 37 mg) as plates. m.p. 146–148°. [α]_D –31° (c, 1-2). (Found: C, 76-0; H, 9-8. C₂₂H₃₄O₃ requires: C, 76-3; H, 9-9%), ν_{max} 3580, 3080, 1660, 890 cm⁻¹. NMR (δ): 1-08, 1-33 (3°Me) 4-76, 4-93 (1H, W_{b/2} = 3 Hz, C=CH₂). MS: m/e 346 (28, M⁺), 331

ent - 3 β ,19 - Ethylidenedioxy-beyeran - 16 - one (10). The hydroxy-ene 9 (13 mg) was dissolved in MeOH (3 ml) and 2 N HCl (1 ml), and the mixture heated under reflux for 4 hr. The product (12 mg) was reacted with paraldehyde (1 ml) and conc. HCl (3 drops) in dry ether (3 ml) for 1 hr. Preparative TLC of the product with benzene-EtOAc (4:1) gave a gum which crystallized from MeOH aq to give 10 (3 mg) as plates, m.p. and m.m.p. 183–185° [lit. 26 m.p. 183–185°].

(32), 302 (100), 284 (21), 272 (14).

Synthesis of ent - kaura - 2,16 - diene - 13,19 - diol (15) ent - Trityloxy - 3β ,13 α - dihydroxy - 17 - nor - 13,16 - seco-kauran - 16 - oic acid $16 \rightarrow 13$ -lactone (11). The δ -lactone 3 (12·1 g) was dissolved in dry pyridine (100 ml) Ph₃CCl (14 g) added and the mixture heated on a steam bath for 8 hr. The mixture was worked up in the usual way to give a residue (25·2 g) which was chromatographed on Al₂O₃ (250 g). Elution with 1:1 benzene-light petroleum gave 11 (12·6 g) which crystallized from benzene-petrol

as cubes, m.p. 241–242°, [α]_D =124° (c, 0·93) (Found: C, 80·7; H, 7·7. $C_{38}H_{44}O_4$ requires: C, 80·8; H. 7·9%), ν_{max} 3510, 3090, 3015, 1730, 770, 760, 740, 700 cm⁻¹; NMR (δ): 0·53, 1·56 (3°Me), an AB quartet 3·11, 3·45 (J = 11 Hz, \underline{CH}_3O_-), 3·25 (1H, m, $W_{h/2}$ = 10 Hz,

СНОН), 7·35 (15H, m, РhН).

ent - 19 - Trityloxy - 13α - hydroxy - 17 - nor - 13,16 - seco-kaur - 2 - en - 16 - oic acid $16 \rightarrow 13$ -lactone (12). The ether 11 (8·1 g) was dissolved in dry pyridine (55 ml) and POCl₃ (9·7 g), and left for 12 hr at r.t. The mixture was then heated for 1 hr at 95°, cooled and poured into cold 8% NaHCO₃ aq. Work up with ether gave a residue (6·51 g) which was filtered through Al₂O₃ in ether to give the alkene (12, 5·92 g) which crystallized from benzene-light petroleum as clumps, m.p. 239–240°, $\{\alpha\}$ = 100° (c, 1·15) (Found: C, 83·5; H, 7·5. C₃₈H₄₂O₃ requires: C, 83·5; H, 7·7%), ν_{max} 3090, 3060, 3015, 1730, 770, 760, 740, 700 cm⁻¹, NMR (8): 0·70, 1·20 (3°Me), an AB quartet 2·83, 3·25 (J = 11 Hz, $-\text{CH}_2$ -OR) 5·41–6·08 (2H, m, H-2, H-3), 7·35 (15H, PhH).

Methyl ent-19-trityloxy-13-oxo-17-nor-13,16-seco-kaur-2-en-16-oate (13). The alkene 12 (5.81 g) was dissolved in methanolic NaOH (5% w/v, 200 ml) and heated under reflux for 12 hr. The mixture was worked up as previously described and methylated with diazomethane. The product (5.6 g) was dissolved in pyridine (50 ml) and added to a suspension of CrO₃ (3.2 g) in pyridine (40 ml). After 14 hr the mixture was worked up in the usual way to give a residue (4.2 g) which was filtered through Al₂O₃ in benzene to give the keto-ester (13, 3.6 g) as a non-crystallizable gum. (Found: C, 81.0; H, 7.5. C₃₉H₄₄O₄ requires: C, 81.2; H, 7.7%), ν_{max} 1740, 1725 cm⁻¹. NMR (δ): 0.70, 1.19 (3°Me), 3.53 (CO₂CH₃) 7.35 (15H, PhH).

Reductive hydrolysis of a model 19-trityl ether (16). The dienol 17 (1·2 g) was converted to 16 (1·8 g) by treatment with Ph₂CCl (2·1 g) by the previously discussed method. The ether 16 was a noncrystallizable gum; $\nu_{\rm max}$ 3075, 3060, 3015, 1665, 770, 760, 740, 700 cm⁻¹, NMR (δ): AB quartet 2·80, 3·25 (J = 11 Hz, -CH₂-OR); 7·35 (15H, ArH).

The tritylether in THF (100 ml) was added to a mixture of Na (1·7 g), naphthalene (10·3 g) and THF (100 ml) which had been stirred for 1 hr under N₂. After 15 hr the mixture was worked up in the usual way to give a residue (11·2 g) which was chromatographed on Al₂O₃ (150 g). Elution with benzene gave 17 (365 mg), m.p. and m.m.p. 73–74° [lit.²⁷ m.p. 73–75°].

ent - 13,19 - Dihydroxy - 17 - nor-kaur - 2 - en - 16 - one (14). The keto-ester 13 (800 mg) was reacted with a mixture of Na (25 g), naphthalene (15 g) and THF (150 ml) as previously described for 7. The product (153 g) obtained was chromatographed on Al₂O₃ (150 g). Elution with ether-MeOH (4:1 to 1:1) gave crude fractions containing 14. Preparative TLC of these fractions gave 14 (19 mg) which crystallized from aqueous MeOH as needles, m.p. 219–221°, [α]_D –62° (α , 0-92); (Found: C, 74·8; H, 9·2. C₁₉H₂₈O₃ requires: C, 75·0; H, 9·3%), ν_{max} (CHCl₃) 3540, 3500, 1740 cm⁻¹; NMR (δ , C₃D₃N): 1·13, 1·30 (3°Me), 2·05 (2H, s, -CH₂C=O), and AB quartet at 3·66 and 4·00 (J = 11 Hz,

 $-CH_2$ -OR), $5\cdot16\rightarrow6\cdot16$ (2H, m, H-2, H-3) MS: m/e 304 (9, M'), 289 (2), 286 (5), 273 (100), 261 (12), 206 (31), 205 (63).

ent-Kaura - 2,16 - dien - 13,19 - diol (15). The ketol 14 (38 mg) was converted to its silyl ether derivative by reaction with hexamethyldisilazane (1 ml) and trimethylsilyl chloride (1 ml) in pyridine (10 ml) for 25 min. The mixture was concentrated and the product filtered through glass wool in dry benzene. Evaporation of the solvent gave the silyl ether derivative which was added in THF (10 ml) to Ph₂P=CH₂ prepared from K*tBuO (100 mg), tBuOH

(1.5 ml) and Ph₃PCH₃I (400 mg) in THF (20 ml). Work up in the usual way gave a residue (75 mg) which was dissolved in EtOH (10 ml) and heated under reflux for 12 hr. The product was purified by preparative TLC (ether solvent) and then crystallized from MeOH aq to give 15 (12 mg) as needles, m.p. 159–161°, $[\alpha]_{\rm b}$ –41°, (c, 0.42) (Found: 302.225; $C_{20}H_{30}O_{2}$ requires: 302.225), ν_{max} 3550, 3480, 890, 740 cm⁻¹. NMR: 1.08 (2 × 3°Me), an Aguartet 3.60.

3.95 (J = 11 Hz, $-\underline{CH}_2OR$), 4.86, 5.03 ($C=CH_2$), 5.63 (2H, m,

 $w_{b/2} = 7 \cdot Hz$, H-2, H-3). The diene-diol (15) was bioassayed in d – 1

maize using the method of Phinney;²⁸ it showed no leaf extension compared with the control whereas 17 showed a 20% increase at the same dose level (100 μ g/plant).

Synthesis of ent - 13 - hydroxy-kaur - 16 - en - 19 - oic acid (27)

Methyl ent - 16 - oxo - 17 - nor-kauran - 19 - oate (20). The acid 18 (10·5 g) was methylated with CH_2N_2 to give 19 (10·7 g). The ester in acetone (150 ml) was ozonized in batches (2·1 g) at -70°. After complete ozonolysis the mixture was warmed to r.t. and treated with Jones reagent (2·5 ml). After 1 hr the oxidation was terminated with EtOH and the product isolated with ether giving 20 (8·9 g) which crystallized from light-petroleum as plates m.p. and m.m.p. $142-143^\circ$ [lit. 20 m.p. $142-143^\circ$].

ent - 13α - Hydroxy - 17 - nor - 13,16 - seco-kauran - 16,19 - dioic acid $16 \rightarrow 13$ -lactone 19-methyl ester (21). The nor-ketone 20 (8-9 g) was converted to 21 as for $2 \rightarrow 3$ using a 1-2 M soln of PhCO₃H in CHCl₁ (420 ml) together with p-TsOH (120 mg). The δ -lactone (21, 7-1 g) thus obtained crystallized from benzene-light petroleum as needles m.p. $152-153^{\circ}$ [α]_D -88° (c, 1-2) (Found: C, 71-5; H, 9-0. $C_{20}H_{30}O_4$ requires: C, 71-8; H, 9-0%), ν_{max} 1730, 1725 cm⁻¹. NMR (δ): 4.78 (1H, m, $\nu_{b/2}$ = 10 Hz, H-13).

Dimethyl ent - 13 - oxo - 17 - nor - 13,16 - seco-kauran-16,19 - oate (22). The &-lactone 21 (6·3 g) was dissolved in methanolic KOH (10% w/v, 150 ml) and heated under reflux for 15 hr. The hydrolysis product was methylated and oxidized as previously described for 7 to give 22 (3·2 g) which crystallized from benzene-light petroleum as plates m.p. 117-119° $\{\alpha\}_D$ - 49^o (c, 1·0) (Found: C, 69·2; H, 8·7. C₂₁ H₃₂O₃ requires: C, 69·2; H, 8·9%), ν_{max} 1745, 1725 cm⁻¹, NMR (δ): 0·95, 1·20 (3°Me), 3·62 (2 × CO₂CH₃).

Model reductive hydrolysis of methyl ent-17-hydroxy-kauran-19 - oate (28). The ester ¹⁸ 28 (350 mg) was added to a mixture of Na (1·1 g), naphthalene (6·6 g) and dry THF (75 ml) which had been stirred for 1 hr under N_2 . After 15 hr the mixture was worked up to a NaOH-soluble fraction (365 mg) which crystallized from MeOH to give 29 (205 mg) as needles, m.p. and m.m.p. 270–722° [lit. ¹⁸ m.p. 271–272°].

ent - 13,16 α - Dihydroxy - 17 - nor-kauran - 19 - oic acid (23). The keto-diester 22 (400 mg) in dry THF (50 ml) was added to a mixture of Na (400 mg), liquid-NH₁ (150 ml) and THF (150 ml) which had been stirred for 15 min, under N₂. After 5 min the reaction was terminated with t-BuOH. The acidic fraction (6·01 g) from a number of such reactions (using a total of 6·8 g of 22) was chromatographed on SiO₂ (200 g). Elution with benzene-ether gave the diol-acid (23, 0·85 g) which crystallized from benzene as needles, m.p. 265-267° [α]_D -82 (c, 1·32) (Found: C, 70·6; H, 9·3. C₁₀H₃₀O₄ requires: C, 70·8; H, 9·4%).

ent - 13 - Hydroxy - 16 - oxo - 17 - nor-kauran - 19 - oic acid (24). The diol-acid 23 (200 mg) in dry acetone (150 ml) was treated with Jones reagent 29 (0·4 ml) at -24° for 3 min. Propan-2-ol (2 ml) was then added and the reaction worked up in the normal way to give the *ketol-acid* (24, 180 mg) which crystallized from benzene as needles, m.p. 221–222°, [α]_D -96° (c, 0·93) (Found: C, 71·2; H, 8·6. C₁₉H₂₈O₄ requires: C, 71·2; H, 8·8%), ν _{max} (Nujol) 3540, 3350, 1740, 1695 cm $^{-1}$.

ent - 13 - Hydroxykaur - 16 - en - 19 - oic acid (27). The ketol acid 24 (160 mg) was converted to 26 as described for 14 using hexamethyldisilazane (2 ml), trimethylsilyl chloride (2 ml) and pyridine (20 ml). The product was a homogeneous (TLC) gum. $\nu_{\rm max}$ 1740, 1700 cm $^{-1}$; NMR (δ): 0·18 (Me₃Si-).

The silyl ether 26 (171 mg) was added in THF (10 ml) to Ph₃P=CH₂ prepared from tBuO⁻K⁺ (300 mg), tBuOH (4 ml) and

Ph₃PCH₃I (1 g) in THF (50 ml). After 15 hr the mixture was worked up with ether and ice cold NHCl to give 27 (75 mg) which crystallized from MeOH aq as needles, 209–210°, $[\alpha]_D$ –91° (c, 1·2), m.m.p. 209–210° [lit. 10 m.p. 212–213°, $[\alpha]$ –93·6°]; ν_{max} (Nujol) 3450, 3270, 1695 cm⁻¹ NMR (δ): 0·95, 1·21 (3°Me), 4·81, 5·00 (1H, m, H-17), 6·10 (2H, broad m, CO₂H, OH).

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